



LOADRITE™ Sprint User Manual

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E: info@loadritescales.com

W: www.loadritescales.com

A solution from



www.actronictchnologies.com

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Actronic Ltd assumes no liability in connection with the use of any LOADRITE™ branded product.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

1. IMPORTANT SAFETY INFORMATION

PLEASE READ CAREFULLY BEFORE USING THE LOADRITE™ WEIGHING SYSTEM

| | |
|--|--|
|  | This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death. |
|  WARNING | WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. |
|  CAUTION | CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. |
| CAUTION | CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage. |



It is your sole responsibility to place, secure and use the LOADRITE™ Weighing System in a manner that will not cause accidents, personal injury or property damage. Always observe safe operating practices.

Do not install the LOADRITE™ Weighing System in a way that may interfere with the safe operation of the vehicle, or deployment of safety equipment.

Before you use the LOADRITE™ Weighing System for the first time, familiarize yourself with the system and its operation.



Do not handle the LOADRITE™ Weighing System while it is hot. Let the product cool, out of direct sunlight.

Ensure that the LOADRITE™ Weighing System is connected to a power source with the correct fitting and voltage requirements.

Do not attempt to service the LOADRITE™ Weighing System as this could result in personal injury.



Removing LOADRITE™ Weighing System equipment, adding accessories or modifying your vehicle could affect the accuracy of weighing data and your warranty.

Failure to adhere to these warnings and cautions may lead to death, serious injury or property damage. Actronic Ltd disclaims all liability for installation or use of the LOADRITE™ Weighing System that causes or contributes to death, injury or property damage or that violates any law.

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2. INTRODUCTION

The LOADRITE™ weighing system measures the weight of loads lifted by wheel loaders, forklift trucks and similar machines that use hydraulic rams to lift the load. The main parts of the LOADRITE™ Weighing System are:

- ▶ the Indicator installed in the cab of the loader, and
- ▶ the connected sensors installed on the lifting arms.

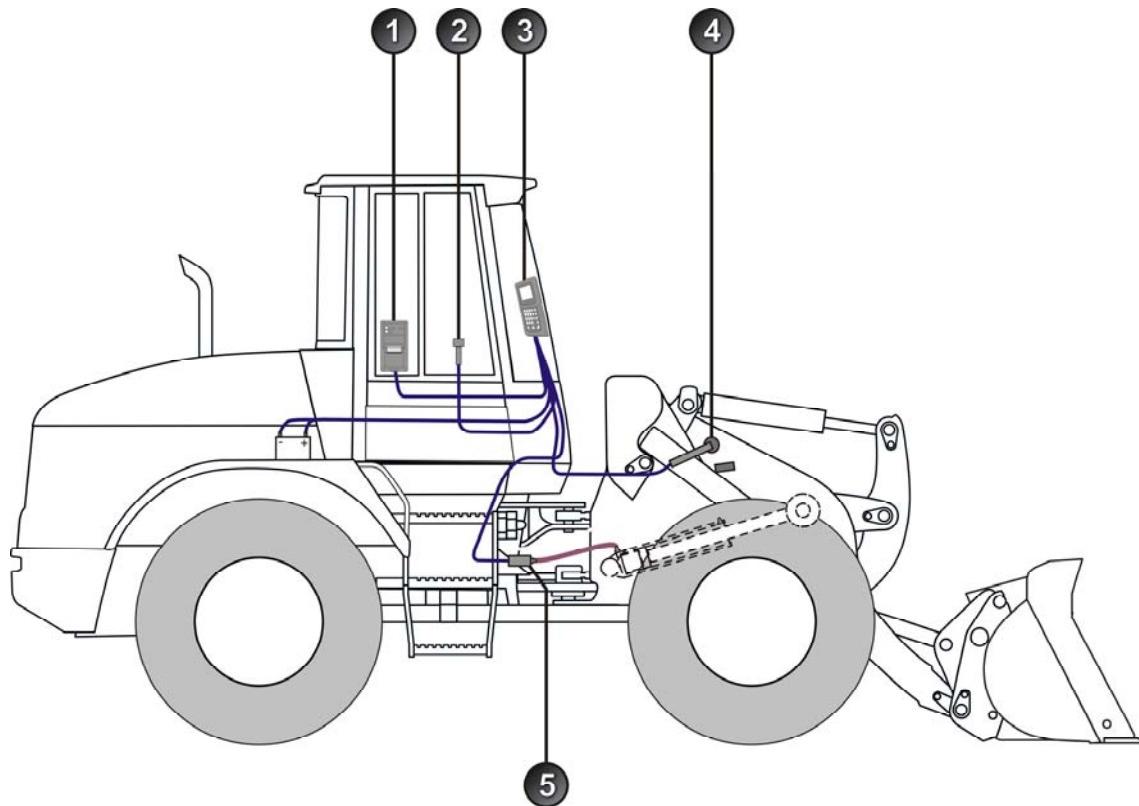
As a load is lifted, the trigger and hydraulic pressure transducers send information to the LOADRITE™ Indicator. This information is converted into a digital weight reading which is displayed on the LOADRITE™ Indicator.

The LOADRITE™ Weighing System can add each lifted load to running totals so that Trucks are loaded accurately and daily productivity levels can be tracked.

The LOADRITE™ Indicator is the main user interface with the LOADRITE™ Weighing System.

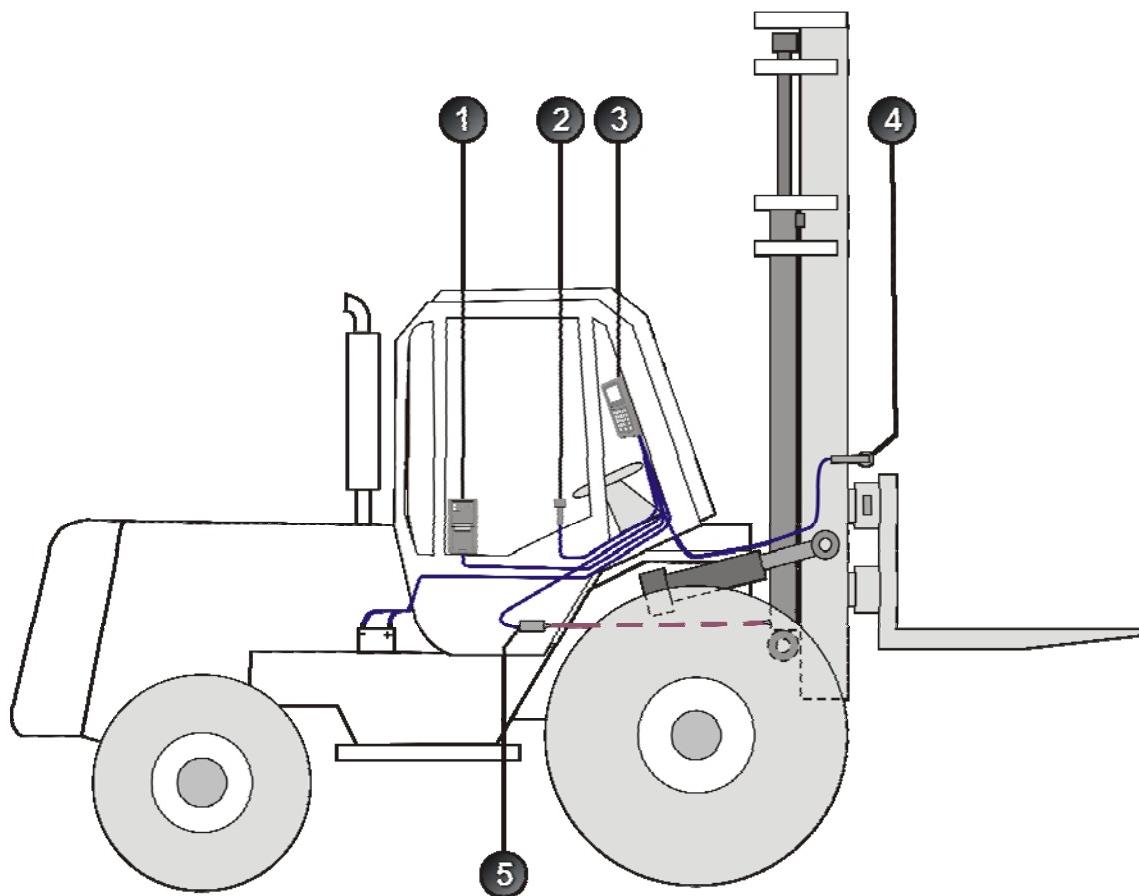


2.1. LOADRITE™ EQUIPPED LOADER



| Component |
|--------------------------------|
| 1 Printer (optional) |
| 2 Remote Add Button (optional) |
| 3 LOADRITE™ Indicator |
| 4 Trigger |
| 5 Pressure Transducer |

2.2. LOADRITE™ EQUIPPED FORKLIFT



| Component | |
|-----------|------------------------------|
| 1 | Printer (optional) |
| 2 | Remote Add Button (optional) |
| 3 | LOADRITE™ Indicator |
| 4 | Trigger |
| 5 | Pressure Transducer |

2.3. INDICATOR FEATURES

| Icon | Name | Description |
|------|----------------------|---|
| | Trigger Light | Illuminates when a load is lifted past the trigger point. When this light is on, the load may be added. |
| | Exit | ▶ Moves back one menu screen. |
| | Cancel | ▶ Cancels changes. |
| | Standby Mode | ▶ Press and hold for 5 seconds to enter <i>Standby</i> mode. |
| | Menu | ▶ Displays the <i>Menu</i> . |
| | Up | ▶ Moves up a list of options. |
| | Recall | ▶ Recalls the last load. |
| | Subtract | ▶ Subtracts the current load from the total. |
| | Down | ▶ Moves down a list of options. |
| | Add | ▶ Adds the current bucket load to the total. |
| | Enter | ▶ Turn <i>Auto-Add</i> on or off. ▶ Selects an item. ▶ Accepts changes. |
| | Clear | ▶ Clears the short total for the current product. |
| | Left | ▶ Scrolls up through values. |
| | Zero Bucket | ▶ Zeroes the empty bucket. |
| | Right | ▶ Moves the cursor right. ▶ Scrolls down through values. |

2.4. ACCURATE WEIGHING

For maximum accuracy, ensure that:

- ▶ Check Zero is performed regularly.
- ▶ Load lifting motion is steady and smooth, with no acceleration or bounce.
- ▶ The bucket is fully rolled back during the lift.
- ▶ The loader is on level ground.

2.4.1. Obtaining the Best Weighing Results

Lifting speed

For best results, operate the lift lever before accelerating the engine so that the machine does not rock as it lifts, i.e. use normal revs.

Trigger point

Start the lift well below the trigger point. This ensures that all acceleration and load bounce has been eliminated well before the weighing sequence begins.

Note: We recommend that there are at least two seconds of lift before the trigger point.

Bounce

Most loaders have pneumatic tires which can cause the machine to bounce when lifting.

To minimize the effect of bounce, always operate the lift lever before accelerating the engine and start the lift well below the trigger point.

Center of gravity

The hydraulic pressure in the lifting cylinders depends on where the center of gravity of the load is. It is important that the bucket is always in the same position: fully rolled back.

3. THE DAY-TO-DAY WEIGHING PROCESS

The following is the basic process for day-to-day weighing with the LOADRITE™ Weighing System:

- 1) Turn on the Indicator.
- 2) Perform a warm-up.
- 3) Zero the empty bucket.
- 4) Weigh and add each load.
- 5) When you have finished loading the truck, clear the short total.
- 6) When you have finished using the LOADRITE™ Weighing System, put the Indicator into *Standby* mode.

3.1. HOW DO I TURN ON THE INDICATOR?

The LOADRITE™ Indicator will turn on automatically when you start the loader.

3.2. HOW DO I PERFORM A WARM UP?

For best weighing accuracy, the hydraulic fluid in the lift cylinders should be at normal operating temperature. This is achieved by raising and lowering the empty bucket.



The above message will display if the Indicator has been turned off for more than one hour. If you see the above message, you need to raise and then lower the empty bucket past the trigger point three times:

- 1) Raise the bucket past the trigger point.
 - 2) Lower the bucket past the trigger point.
 - 3) Repeat two more times until the message disappears.
- When the warm up has completed, the *Ready* screen will display.

3.3. HOW DO I ZERO THE EMPTY BUCKET?

The *Check Zero* functionality is only available if selected at installation.

It is necessary to periodically "zero" the LOADRITE™ Weighing System because small errors can occur due to a build-up of material in the bucket.



If you see the above message, you need to zero the empty bucket. The message will display:

- ▶ Every 15 minutes for the first hour, and
- ▶ Every 30 minutes thereafter (the default period is 30 minutes, but it may be set between 15-180 minutes).

Complete the following to zero the bucket:

IMPORTANT: When weighing a load, the loader must be level, and the bucket must be empty and kept fully-rolled back.

- 1) Ensure that the loader is level and the bucket is empty.
- 2) Raise the empty bucket.
- 3) Press .
The **Zero Complete** message will display, before the *Ready* screen is displayed.

3.4. HOW DO I WEIGH AND ADD A LOAD?

Depending on the settings selected at installation, there are two possible methods for weighing and adding loads:

| Method | Definition |
|-------------------------------|---|
| Static Weighing | Bucket loads are weighed when the vehicle is stable for a specified amount of time. This method is ideally suited for small wheel loaders and forklifts where a short pause in the loading cycle time will not significantly impact productivity. |
| Trigger-Point Weighing | Bucket loads are weighed when lifted past a specific point. This method is ideally suited for vehicles where the loading cycle time must be as short as possible. |

3.4.1. Static Weighing

When the *Total* screen is displayed and the  (Trigger light) has illuminated, bucket loads can be weighed.

IMPORTANT: When weighing a load, the loader must be level with the bucket kept fully-rolled back.

- 1) Lift the bucket load until stable.

The Indicator will beep,  (Trigger light) will illuminate and the weight of the current load and the short total will display.

- 2) Press  to add the load.

A message will display the number of buckets added to the current load, for example **Bucket Add #1**.

When the load has been added, the *Total* screen will display with the new short total and the number of bucket loads.

3.4.2. Trigger-Point Weighing

When the *Ready* screen is displayed, bucket loads can be weighed.

IMPORTANT: When weighing a load, the loader must be level with the bucket kept fully-rolled back.

- 1) Raise the bucket load smoothly past the trigger point using constant engine revs. The **Weighing** message will display.

- 2) The Indicator will beep,  (Trigger light) will illuminate and the weight of the current load, the short total and the potential new weight will display.

- 3) Press  to add the load. A message will display the number of buckets added to the current load, for example **Bucket Add #1**.

Note: If  is not pressed within 8 seconds of the load being lifted past the trigger point, the Indicator will beep and the **Time Out** message will display. The weight will then be discarded and the *Ready* screen will display. The number of seconds before the Indicator times out may differ, depending on how it was set during installation.

When the load has been added, the *Ready* screen will display with the new short total and the number of bucket loads.

3.4.2.1. Auto-Add

The Auto-Add functionality is only available if selected at installation. Some features may not available, depending on your model of LOADRITE™ Weighing System.

The LOADRITE™ Weighing System can be set to automatically add a bucket load when lifted past a trigger point for a specified number of seconds OR when the bucket is rotated forward to tip off the load. This means that you don't have to press  after lifting each load.

Depending on installation setup:

- ▶ Bucket loads may not be added if under a specified amount
- ▶ Auto-Add may be turned on or off via the *Setup Menu* or by pressing .

Auto-Add toggle

You can toggle between using Auto-add and using the normal add process from the *Total* screen.

Turn Auto-Add on

- 1) From the *Ready* screen, press . The **Auto-Add On?** message will display.
- 2) Press . The message will change to **Auto-Add On** and the *Total* screen will display.

Turn Auto-Add off

- 1) From the *Ready* screen, press . The **Auto-Add Off?** message will display.
- 2) Press . The message will change to **Auto-Add Off** and the *Ready* screen will display.

3.4.3. Remote Add button

The LOADRITE™ Weighing System has an optional **Remote Add** button which is normally mounted near the lift lever. If the **Remote Add** button is installed in your loader you can use it interchangeably with the  button on the Indicator.



3.4.4. Subtract a bucket load

This function can be useful when only part of a final load of loose material is required. Weigh and add a full load, then tip the amount required into the truck. Then re-weigh and subtract the amount remaining by completing the following:

IMPORTANT: When weighing a load, the loader must be level with the bucket kept fully-rolled back.

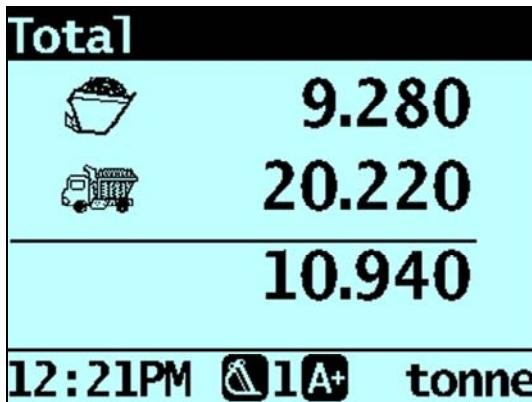
- 1) Raise the load smoothly past the trigger point.
 - 2) The Indicator will beep,  (Trigger light) will illuminate and the weight of the current load, the short total and the potential new weight will display.
 - 3) Press .
- The **Bucket Subtract** message will display. The amount will be subtracted from the short total. The *Ready* screen will display.

3.4.5. Recall a bucket load

The *Recall* function is equivalent to lifting the same load again and can be used to correct mistakes. The last load can be recalled if it has been added or subtracted.

To recall a previously lifted weight, complete the following:

- 1) Press .
- The last weight lifted will be displayed.



- 2) Complete the following:

| If... | Then... |
|----------------------------------|---|
| the last action was an "add" | press  The bucket load is subtracted from the short total and long total. |
| the last action was a "subtract" | press  The bucket load is added to the short total and long total. |

3.5. HOW DO I FINISH THE LOAD?

When you have finished adding loads to the truck, you must clear the short total. For example, you need to clear the short total when you have finished loading a truck.

To clear the short total, complete the following:

- ▶ Press and hold .

The short total will display briefly, followed by the **Total Cleared** message, then the *Ready* screen.

For more information on the short total, see, see "The short and long totals" on page 4-16.

3.6. HOW DO I PUT THE INDICATOR INTO STANDBY MODE?

If you are not going to use the LOADRITE™ Weighing System for a while, you can put the Indicator into *Standby* mode by completing the following:

Option 1

- ▶ Press and hold  for 5 seconds.
The Indicator will enter *Standby* mode.

Option 2

- 1) Press .
- 2) Press  or  to scroll up or down until **Standby** is selected, then press 
The Indicator will enter *Standby* mode.

Option 3

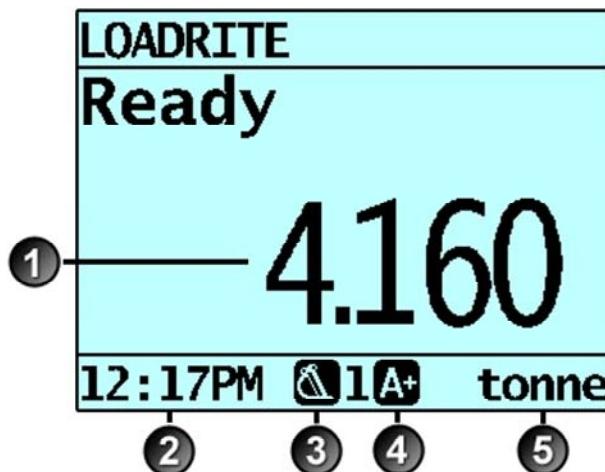
The LOADRITE™ Indicator will automatically go into *Standby* mode if it is not used for two hours.

How do I exit *Standby* mode?

- ▶ Press any button to exit *Standby* mode.
Either the *Login* screen or *Ready* screen will display.

4. READY SCREEN

The *Ready* screen is the first screen that you will see when you turn on the Indicator. It displays the short total, number of bucket loads and other information.



| | Component | Description |
|---|---------------------------|--|
| 1 | Short total | The current short total of product loaded. |
| 2 | Clock | The current time. |
| 3 | Weighing implement | The weighing implement being used by the loader. |
| 4 | Auto-add | Indicates that the <i>Auto-add</i> functionality is On . |
| 5 | Unit of weight | The unit of weight being used. The Short total is displayed in this unit of weight. |

4.1. THE SHORT AND LONG TOTALS

The LOADRITE™ Weighing System keeps a running total of the load weights. For each product, two independent totals are stored - the short total and the long total.

| Term | Definition |
|--------------------|---|
| Short Total | The running total amount of product weighed and loaded onto a truck or carriage. The Short Total amount is displayed on the <i>Ready</i> screen and will continue to accumulate until it is cleared by pressing  . |
| Long Total | The total amount of product loaded over a long period, such as a work shift or day. |

4.1.1. Clear the short total

The short total keeps accumulating until it is cleared. Clear the short total after a load has been completed, for example, after each truck or carriage load.

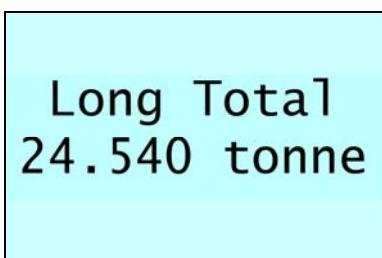
- ▶ Press  .
The short total will display briefly, followed by the **Total Cleared** message, then the *Ready* screen.

Note: If the LOADRITE™ Weighing System has a printer connected, then depending on your installation settings, (i) the totals may be printed before being cleared, or (ii) you may be prompted to print the totals after the **Total Cleared** message is displayed.

4.1.2. View and clear the long total

You can view the long total for the current product at any time.

- 1) Ensure the *Ready* screen is displayed, then press .
- 2) Press  or  to scroll up or down until **Long Total** is selected.
- 3) Press  .
The long total will display, followed by the number of buckets added.



After a few seconds, the Indicator will display the *Ready* screen.

Clear the long total

- 1) Ensure the *Ready* screen is displayed, then press .
- 2) Press  or  to scroll up or down until **Long Total** is selected.
- 3) Press  .
The long total for the current product is displayed along with the number of buckets added.

- 4) Press  .
The **Long Total Clear?** message will display.
- 5) Press  again to clear the long total.
The **Long Total Cleared** message will display. If the LOADRITE™ Weighing System has a printer connected, the total will be printed.
 - ▶ Press  to cancel the clearing of the long total.
The **Clear Aborted** message will display.

Note: If no button is pressed, the clear command will be automatically cancelled.

5. PRINTING

Depending on your configuration, various weight data is printed either:

- ▶ when  is pressed at the end of a load, or
- ▶ when , ,  or  is pressed.

The information that is printed depends on settings selected at installation. For further information, contact your LOADRITE™ distributor.

6. MENU

The *Menu* options that are available depend on options selected at installation.

The *Menu* provides options for configuring the LOADRITE™ Weighing System.

- ▶ To display the *Menu*, press  twice. Press  or  to scroll up or down, then press  to select an option.
- ▶ To exit the *Menu*, press .

| Menu Option | Description |
|------------------|---|
| Setup... | Displays the <i>Install Menu</i> . <ul style="list-style-type: none"> ▶ For further information, contact your LOADRITE™ distributor. |
| Auto-Add | Select whether or not Auto-Add is enabled. |
| Language | Select the language for the Indicator. |
| Scale# | Select the scale. |
| Module | Displays the <i>Data Module</i> screen. |
| Clock | Displays the <i>Clock</i> screen. |
| Display | Select the screen backlight and contrast. |
| Long Tot | Displays the <i>Long Total</i> screen. |
| Self Test | Runs a system self test |
| Uplink | Allows the Indicator to communicate with the LOADRITE™ Toolbox PC software |
| Standby | Puts the Indicator into <i>Standby</i> mode |

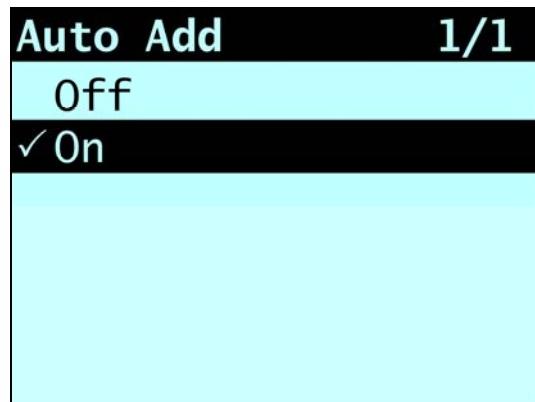
6.1. SETUP...

The *Setup Menu* provides options for configuring the LOADRITE™ Indicator at installation. A security code is required to access this menu.

- ▶ For further information, contact your LOADRITE™ distributor.

6.2. AUTO-ADD

Controls whether or not the *Auto-Add* functionality is enabled.



- ▶ Select either **On** or **Off**, then press .

6.3. SCALE

The Scale options are only available if *Multiple Scales* functionality has been enabled during installation.

This option enables the use of different load bearing implements (for example, bucket or forks) on the loader. The operator needs to select the correct scale for the attached implement.

Tip: You should perform a *Check Zero* after changing the implement.

6.4. MODULE

The Module option is only available if a LOADRITE™ Data Module is connected to the Indicator and *Data Logger* functionality has been correctly configured during installation.

The *Data Module Menu* provides functionality for use with LOADRITE™ Data Modules.

The following menu items are available:

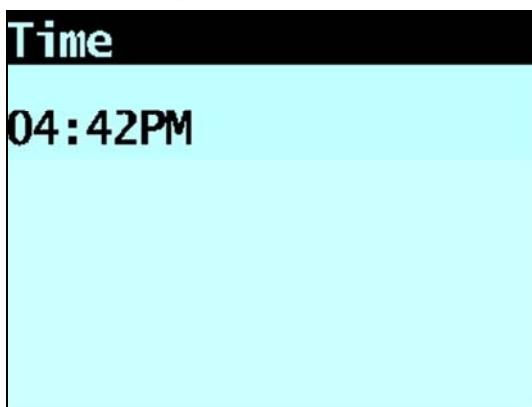
| Option | Description |
|----------|---|
| Property | Lists the properties of the Data Module. |
| Backup | Saves the product list and data lists to the Data Module. |
| Restore | Uploads data stored on the Data Module to the LOADRITE™ Indicator. This can be used to share data between Indicators. |

6.5. CLOCK

Controls the time and date on the Indicator.

6.5.1. Setting the time

- 1) From the *Clock Menu* select **Time**, then press . The time will display with the cursor over the first digit.



- 2) Use the keypad to enter the time.
- 3) Press  or  to select **AM** or **PM**.
- 4) Press  to confirm the new time.

6.5.2. Setting the date

- 1) From the *Clock Menu* select **Date**, then press .
- 2) Use the keypad to enter the month and day.
- 3) Press **1-9** for **January** to **September**; Press **0** then **0** for **October**; Press **0** then **1** for **November**; Press **0** then **2** for **December**.
- 4) Press  to confirm the new date.

6.5.3. Setting the year

- 1) From the *Clock Menu* select **Year**, then press .
- 2) Use the keypad to enter the last two digits of the year. For example, press **1** then **1** for **2011**.
- 3) Press  to confirm the new year.

6.6. DISPLAY

This option allows the display to be configured. The following menu items are available:

6.6.1. Changing the screen brightness

To change the brightness of the display screen, complete the following:

- 1) From the *Display Menu* select **Light**, then press .
- 2) Press  or  to adjust the backlight brightness up or down.
- 3) Press  to save the brightness level.

6.6.2. Changing the screen contrast

To change the contrast of the display screen, complete the following:

- 1) From the *Display Menu* select **Contrast**, then press .
- 2) Press  or  to adjust the backlight contrast up or down.
- 3) Press  to save the contrast level.

6.7. LONG TOTAL

View and clear the long total for current products.

- ▶ See View and clear the long total, (see "View and clear the long total" on page 4-16).

6.8. SELF TEST

This function tests various functions and the internal memory. All tests are run automatically when this option is selected. When the test has completed, the *Ready* screen will display.

6.9. UPLINK

This option is used to upload a configuration file created using *LOADRITE™ Toolbox* via a *LOADRITE™ Data Module* or from a PC via a EDP cable. The configuration file contains product names, data lists and settings.

- ▶ For information on creating a configuration file, refer to the *LOADRITE™ Toolbox User Manual*.

6.9.1. Uploading a configuration file via a EDP cable

- 1) From the *Uplink Menu* select **EDP**, then press .
- 2) When the **Upload Data?** message displays, press .
- 3) When the **Clear Data?** message displays, press .

6.9.2. Uploading a configuration file via a LOADRITE™ Data Module

- 1) From the *Uplink Menu* select **LD940**, then press 
- 2) Connect the LOADRITE™ Data Module to the Indicator.
- 3) When the **Upload Data?** message displays, press 
- 4) When the **Clear Data?** message displays, press 

6.10. STANDBY

This option puts the Indicator into *Standby* mode. The Indicator will also go into *Standby* mode if it is not used for two hours.

- ▶ Press any button to exit *Standby* mode.

7. APPENDIX A: SYSTEM SPECIFICATIONS

7.1. WEIGHING ACCURACY

Typical accuracy is within 2% for most bucket loaders. This may vary with different machine types, installation options, and the operating environment.

7.2. MINIMAL WEIGHING DELAY

Weighing delay is minimal, because the weighing function is carried out during a normal lift.

7.3. POWER REQUIREMENTS

| | |
|-----------------------|---|
| Supply voltage | 12 to 32V DC |
| Supply current | LOADRITE™ Indicator: 160mA typical, 350mA max. LOADRITE™ printer: 50mA standby, 4A peak. |

Automatic transient suppression. Exceeds relevant SAE specifications for DC automotive power supply transients.

7.4. PHYSICAL SPECIFICATIONS

| | |
|-----------------------|--|
| LCD display | Backlit. |
| Tactile keypad | Backlit. Numeric and special functions. |
| Weight | 1.5 kg (3.2lb) |
| Dimensions | W145 x L240 x D110mm (5.7 x 9.4 x 4.3 in) |

7.5. ENVIRONMENTAL SPECIFICATIONS

| | |
|------------------------------|---------------------------------|
| Operating temperature | -10°C to 50°C (14°F to 122°F) |
| Storage temperature | -50°C to 100°C (-58°F to 212°F) |
| Indicator | Protected to IP54. |
| Pressure transducer | Protected to IP69. |

The Indicator wear-out mechanisms have been evaluated and improved through several iterations of cyclic thermal stress between -90°C and +110°C with simultaneous 6-axis random, repetitive shock exceeding 50Grms.

7.6. SIGNAL INPUTS AND OUTPUTS

| | |
|----------------------------------|---|
| Pressure transducer input | 4 - 20mA (0-100%) |
| Trigger | Trigger 1: Magnetic or Optical. Pull-up resistor with switch to ground. |
| | Trigger 2: Rotary. Pulse width modulated 0-5V. |
| Serial communications | RS232C protocol to printer and LOADRITE™ Data Module. |

7.7. CLOCK

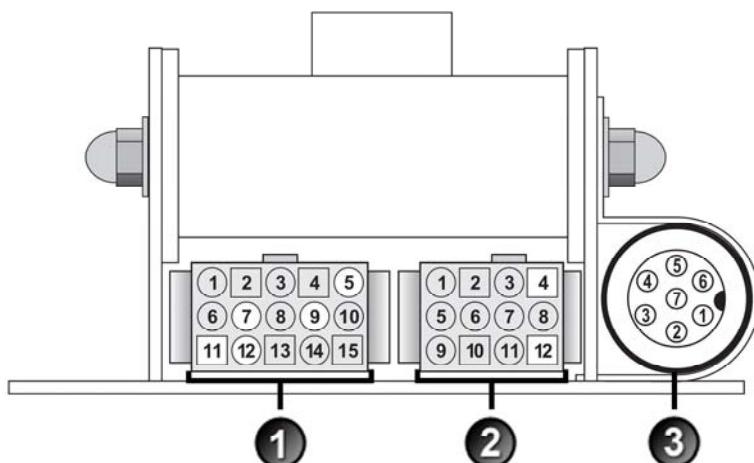
| | |
|-----------------------|-----------------------------------|
| Built-in clock | Hours, minutes, day, month, year. |
|-----------------------|-----------------------------------|

7.8. AVAILABLE ACCESSORIES

| | |
|--------------------------|---|
| LOADRITE™ printer | Dot matrix, 24 character columns. |
| Data Module | Provides electronic data collection. |
| Remote add button | For operator convenience. |
| Interlock system | To disable weighing under defined machine conditions. |

A number of additional operating features can be enabled at the time of installation.

7.9. OUTPUT/INPUT CONNECTIONS



| | Connection |
|---|-----------------------|
| 1 | Power / Control |
| 2 | Printer / Data Logger |
| 3 | Pressure Transducer |

7.9.1. Power / Control

| | |
|-----------------------------|--------------------------|
| 1. Negative supply (ground) | 2. Positive supply |
| 3. Remote button 2 (clear) | 4. Remote button 1 (add) |
| 5. Tilt sensor 1 | 6. Tilt sensor 3 |
| 7. Tilt sensor 2 | 8. +VAUX |
| 9. Digital out | 10. Boom position |
| 11. Stick position | 12. CAN hi |
| 13. CAN lo | 14. +V raw |
| 15. Ground output | |

7.9.2. Printer / Data Logger

| | |
|---------------------------------------|--------------------------------------|
| 1. Negative supply to printer | 2. Positive supply to printer |
| 3. +VAUX | 4. RX2 |
| 5. TX2 | 6. Printer RS232 output |
| 7. Printer busy input | 8. LOADRITE™ Data Module RS232 input |
| 9. LOADRITE™ Data Module RS232 output | 10. Ground output |
| 11. Boot | 12. N.C. |

7.9.3. Pressure Transducer

| | |
|-----------------------------|--------------------------|
| 1. +VAUX | 2. Return pressure input |
| 3. Transducer current input | 4. +VAUX |
| 5. Lift pressure input | 6. Shield |
| 7. Ground | |

8. APPENDIX B: SPAN CALIBRATION ADJUSTMENT

This function allows small changes to be made to the LOADRITE™ Weighing System calibration if the bucket is modified, or if no accurate test weight was available when the LOADRITE™ Weighing System was calibrated at installation time.

The adjustment is carried out by entering the total weight recorded at a weighbridge (scale house) and the corresponding total provided by the LOADRITE™ Indicator.

To perform the adjustment a security access code must be obtained from your LOADRITE™ installer.

WARNING The LOADRITE™ Weighing System alters its calibration every time this function is used. It is important that this function is only used *once* with a given set of data. If the same weights are entered again, the LOADRITE™ Weighing System will over-correct and its accuracy will be seriously impaired.

- 1) Press 
- 2) Select **Setup...**, then press 
- 3) Enter the security access code provided by the LOADRITE™ installer, then press 
- 4) Select **Calibration Menu**, then press . The *Calibration Menu* will display.
- 5) Select **Adjust Span**, then press 
- 6) The **Adjust Span** message will display briefly and then the *LOADRITE Adjust Span* screen will display.



- 7) Enter the total weight provided by the LOADRITE™ Indicator, then press 



- 8) Enter the total weight provided by the weighbridge, then press .
- 9) The LOADRITE™ Indicator briefly displays the **Calibration Updated** message, and then returns to the *Calibration Menu*.

8.1. CHECKING THE ADJUSTMENT

The *Calibration Adjustment* can be checked by obtaining and comparing new LOADRITE™ and weighbridge values. If necessary, the *Calibration Adjustment* can be performed again using the new data.

IMPORTANT: All trucks and trailers should have tare weights confirmed for all loads to be checked. This ensures that a true weight can be established. Avoid split-weighing the truck and trailer.

9. APPENDIX C: ERROR MESSAGES

Error messages may be displayed for a variety of reasons which are detailed below.

9.1. BOUNCING LOAD

If the lift arms are bouncing significantly while weighing, an error occurs. This can happen if, for example, the loader is driven over uneven ground while lifting the load.

Depending on the installation of the particular LOADRITE™ Weighing System, there are two possibilities:

- ▶ No weight is displayed and therefore there is no weight to add. Repeat the lift.
- ▶ *Weighing Error* is turned off and a weight is displayed. Add the weight to the total (bearing in mind that the weight measurement is not reliable) or ignore this weight and repeat the lift smoothly.

9.2. CHECK POWER

The power supply has reached an unstable level. Check that the power source is stable and between +12V and +32V.

9.3. CHECK MAG/OPT

There is a fault in the magnetic or optical trigger or the cable that connects the trigger. If using an optical trigger, check that the lens is clear and dust-free.

9.4. CHECK ROTARY

There is a fault in the rotary trigger or the cable that connects the trigger. Check that the trigger is still securely mounted and that the trigger finger has not been damaged.

9.5. CHECK SCALE#

This message displays when  is pressed if the Indicator is set up for use with multiple scales.

If the weight is greater than 10% of full bucket capacity for the selected scale, the screen displays **Check Scale#** message. The operator needs to ensure the correct scale is selected for the attached implement, as implements differ considerably in weight.

9.6. CHECK TILT

There is a fault in the tilt sensor used for ground slope compensation or the cable that connects the sensor. Check that the tilt sensor is still securely mounted and that the cable has not been damaged.

9.7. CHECK TRANSDUCER

There is an error in the pressure transducer signal input. This indicates a fault in either the pressure transducer or the cable that connects the transducer.

9.8. CHECK ZERO

The operator is automatically reminded to check zero.

9.9. LIFT UNDER RANGE

The lift pressure was too low. This indicates a fault in either the pressure transducer or the cable that connects the transducer.

9.10. NO LOCK

The interlock was not closed when lifting the load. The interlock must be closed (or the bucket must be fully rolled back) while lifting the load. No weight is displayed and therefore there is no weight to add.

9.11. OVERLOAD

The lifted weight exceeds the full scale (capacity) setting. If the *Overload Error* is set during installation, overloaded weight cannot be added.

9.12. POOR LIFT

If a weighing error is close to, but not greater than, the tolerance limit, the LOADRITE™ Indicator displays this warning message. The weight can be added as usual.

9.13. PRINTER DISABLED

Print function has been disabled at installation.

9.14. PRINTER ERROR

There is a fault in the printer. Check that the printer is online and has paper.

9.15. RETURN UNDER RANGE

The return pressure was too low. This indicates a fault in either the pressure transducer or the cable that connects the transducer.

9.16. SPEED CHANGED

For accurate measurement, the speed of raising the lift arms must be smooth, without acceleration or deceleration. The LOADRITE™ weighing system can detect changing speed as the arms go past the trigger point. Depending on the installation of the LOADRITE™ Weighing System, there are two possibilities:

- ▶ No weight is displayed, and therefore there is no weight to add. Repeat the lift and avoid accelerating and decelerating at or near the trigger sequence.
- ▶ A weight is displayed. Add weight to the total (bearing in mind that the weight measurement is not reliable) or ignore this weight and repeat the lift smoothly.

9.17. SPEED TOO HIGH

This message displays if the speed of raising the arms is too fast and exceeds predefined limits.

Lift the arms again slower. If the **Speed Too High** message displays again, there may be a fault in the system. The LOADRITE™ Weighing System should be checked and, if necessary, re-calibrated.

9.18.TILT TOO HIGH

The angle of the loader is at an unsafe roll or pitch while weighing. The **Tilt Too High** message accompanies the specific roll or pitch error at the top bar of the display.

9.19.TOO HEAVY, ZERO ABORTED

If the weight of material in the bucket is greater than 10% of full bucket capacity when  is pressed, the screen displays this message and does not alter any settings. This prevents any accidental zeroing of valid weights.

Note: If the bucket is empty and the message still occurs, there may be a fault in the system. The LOADRITE™ Weighing System should be checked and, if necessary, re-calibrated.

9.20.WARM-UP LIFT

This message displays if the LOADRITE™ Indicator has been turned off for more than one hour, prompting a warm-up lift.

10. APPENDIX D: GLOSSARY

A

Auto-add

Automatically adds the lifted weight to the total weight every time a load is lifted.

B

Bucket

The attachment on the loader that holds the bulk material or load while it is being transferred.

D

Data Module

A memory device which connects to the Indicator to store payload and related data. The Data Module can then be connected to a PC running MMS software to transfer the data for the creation of productivity reports.

Display

A screen with adjustable backlighting for night and low-light operations. Used to display weight information and messages.

Docket

A printed record of a load.

- ▶ May also be known as *Ticket*.

I

Indicator

The LOADRITE™ user interface installed in a loader which the operator uses to record bucket weights. When used with a belt scale, the term *Integrator* should be used.

Note: May also be known as *Console*, *Module*, *In-Cab Console*, *Loadrite*, *Loadrite Console*, *Head Unit*, *Clock*, *Computer*, *Scale*; however *Indicator* is the preferred term.

- ▶ See also *Integrator*.

L

Load

The amount of product added to a truck, or the act of adding product to a truck.

Loader

The heavy equipment machine or vehicle that is primarily used to load product onto a vehicle such as a truck, hopper, rail-car, etc.

- ▶ May also be known as a *front-end loader*, *loading machine*, *loading vehicle*, *wheel loader*, etc.

LOADRITE™ Weighing System

Refers to the entire LOADRITE™ hardware and software weighing system installed at a site, including the Indicator, transducers, sensors, modem, MMS software, etc.

- ▶ May also be referred to as *LOADRITE™ System*.

Long Total

The total amount of product loaded over a long period, such as a shift or day.

- ▶ See also *Short Total*.

M

MMS

Material Management System. PC software used to track productivity and create reports from data collected by LOADRITE™ Indicators.

Modem

A device used to transfer live payload and other data from the Indicator to a PC with MMS installed. There are two classes of modem:

- ▶ Cellular model, for example LD311
- ▶ Radio modem, for example LD100.
- ▶ See also *Cellular Modem* and *Radio Modem*.

O

Operator

The person operating the loader.

- ▶ Also known as *Loader Driver* or *Loader Operator*.

P

Pressure Transducer

A pressure sensor connected to the loader's hydraulic system in order to measure the hydraulic pressure required to lift a load.

Printer

An optional accessory mounted in the loader cab. It provides a paper record of the weighing information collected by the Indicator.

- ▶ See also *Docket* or *Ticket*.

Product

Material that comprises a load. For example, salt, coal, etc.

R

Remote Add Button

An additional **Add** button which is mounted in close proximity to the loader controls and performs the same function as the **Add** button on the LOADRITE™ Indicator. The button enables the operator to add a load without having to remove their hands from the loader controls.

S

Short Total

The running total amount of product loaded onto a truck or carriage. The Short Total amount will continue to accumulate until it is cleared using the *Clear* function.

- ▶ See also *Long total*.

Standby

A low-power mode which the Indicator should be set to between jobs, for example, when the load driver is moving the loader and does not need to weigh a load.

T

Ticket

A printed record of a load.

- ▶ May also be known as *Docket*.

Tip-off

The final bucket load adjustment, which allows you to tip a measured amount of the product from the final bucket to ensure an exact target weight is reached.

Transducer

- ▶ See *Pressure transducer*.

Trigger

A sensor which responds to the position of the lift arms, and informs the Indicator when to take a weight reading. LOADRITE™ weighing systems have three types of trigger: optical, rotary and magnetic.

Trigger Point

A point (or series of points) in the position of the lift arms where a weight reading is taken.

W

Weighbridge

A platform scale for weighing vehicles.

- ▶ Also known as *Ground Scale*, *Scale House* and *Truck Scale*.

Z

Zero/Zeroing

Sets the weight of the bucket to 0. Zeroing is required to reset the weight of the bucket from time-to-time. This is to avoid inaccurate readings due to the build-up of material in the bucket which can occur when operators are dealing with wet or sticky materials.

- ▶ See also *Check zero*.

